



# UDT-CERT MANAGEMENT SYSTEMS CERTIFICATION BODY

ANNEX TO THE CERTIFICATE TO COMPLY WITH THE STANDARD EN ISO 3834-2:2005

No. CSW/870/2022

Issue I of 30.11.2022

## 1) Type of products:

- technological and transmission pipelines for caustic and flammable materials,
- steam pipelines connecting the boiler with turbogenerator,
- steam boilers and water boilers,
- pressure vessels,
- non-pressure and low-pressure vessels for storage having the characteristics of toxic, caustic and flammable materials,
- steel structure,
- goods lifts,
- mobile platforms,
- bridge and gantry cranes,
- winches,
- hoists,
- industrial trucks,
- portable cranes,
- loader cranes
- mobile cranes,
- railway depended cranes.

## 2) Scope of work:

manufacture, assembly, repair, modernization.

## 3) Product standards / specifications:

<b>PN-EN 13445</b>	Unfired pressure vessels
<b>PN-EN 13480</b>	Metallic industrial piping
<b>PN-EN 1090-2</b>	Execution of steel structures and aluminum structures - Part 2: Technical requirements for steel structures
<b>PN-EN 14015</b>	Specification for the design and manufacture of site built, vertical, cylindrical, flat-bottomed, above ground, welded, steel tanks for the storage of liquids at ambient temperature and above
<b>PN-B-03210</b>	Cylindrical vertical tanks for fluids
<b>WUDT-UC</b>	Technical conditions of Office of Technical Inspection (UDT). Pressure equipment.
<b>PN-88/M-06516</b>	Dźwignice -złącza spawane w stalowych ustrojach nośnych dźwignic

## 4) Application methods of welding (acc. to PN-EN ISO 4063):

- 111, 135, 136, 141, 311, 141/111, 141/135, 141/136, 135/136.

## 5) Parent materials (acc. to ISO / TR 15608):

- 1.1; 1.2, 5.1, 8.1, 10.1, 22.1

## 6) Welding personnel:

welders have checked qualifications according to the requirements of the standard: PN-EN ISO 9606-1, PN-EN ISO 9606-2.





# UDT-CERT MANAGEMENT SYSTEMS CERTIFICATION BODY

ANNEX TO THE CERTIFICATE TO COMPLY WITH THE STANDARD EN ISO 3834-2:2005

No. CSW/870/2022

Issue I of 30.11.2022

**7) Welding coordination personnel:**

Wojciech Idziak. Certyfikat IWE nr PL/IWE/1552/2014 is qualified in accordance with the standard PN-EN ISO 14731.

**8) NDT personnel:**

personnel with proven skills in accordance with the requirements of the standard PN-EN ISO 9712, Competences verified by the manufacturer (regarding only VT).

**9) Documents used by manufacturers, other than specified under Clause 2.2 of standard PN-EN ISO 3834-5:**

**PN-EN 1011-2** Welding - Recommendations for welding of metallic materials - Part 2: Arc welding of ferritic steel.

**PN-EN 1011-3** Welding – Recommendations for welding of metallic materials - Part 3: Arc welding of stainless steel.

**PN-EN 1011-4** Welding - Recommendations for welding of metallic materials - Part 4: Arc welding of aluminum and aluminum alloys.

**10)** Regulations regarding the surveillance over the certificate issued are included in the contract no. 88327/CS/2022 of 03.08.2022 on certification for the compliance with the PN-EN ISO 3834-2.

**11)** The certificate expires if the obligations stipulated in the contract no. 88327/CS/2022 of 03.08.2022 on certification for the compliance with the PN-EN ISO 3834-2 are not satisfied.

Director of Certification and Conformity  
Assessment Department

Jacek Niemczyk

